# tlantic feedwater systems

### Specialists in Boiler Feedwater Equipment

## P5 .005 cc/liter Pressurized Deaerators

#### **Atlantic Feedwater Systems**

offers a complete line of packaged deaerators ranging in size from 3,400 lbs/hr to 100,000 lbs/hr. The systems conform to firetube and commercial watertube sizes and provide guaranteed performance of .005 cc/liter per ABMA testing procedures. Package systems from AFS insures you have all components necessary for operation. For more information please contact us today by calling: 712-243-5871.

#### **FEATURES**

- Unique spray scrubber design guarantees removal of all d in excess of .005 cc/liter (7 ppb).
- Electronic instrumentation for modulating level control inclu compatible differential pressure transmitter, PID controller, control valve.
- Vertical or horizontal vessels provide maximum flexibility u minimum footprint.
- Complete range of sizes
- Only stainless steel components come in contact with undeaerated water. Spray nozzle, scrubbing section and internal vent condenser are all stainless steel.
- A.S.M.E. Code and National Board stamped receivers 50 psi standard vessel options include stress relieving, non-destructive testing and full vacuum.
- Custom engineered packaged system includes boiler feedwater pumps and quality components to insure reliable service.

#### PERFORMANCE

The P5 deaerator provides excellent performance utilizing the high velocity incoming steam to atomize makeup water and pumped returns. Stainless steel internal components provide reliable performance for many years. This superior spray-type design directs the cleanest incoming steam to scrub out the last traces of oxygen from the partially deaeratored water. Guaranteed performance .005 cc/liter per ABMA testing procedures.



Packaged "P5" Deaerator with Panel, Pumps & Factory Piped Make-up Assembly



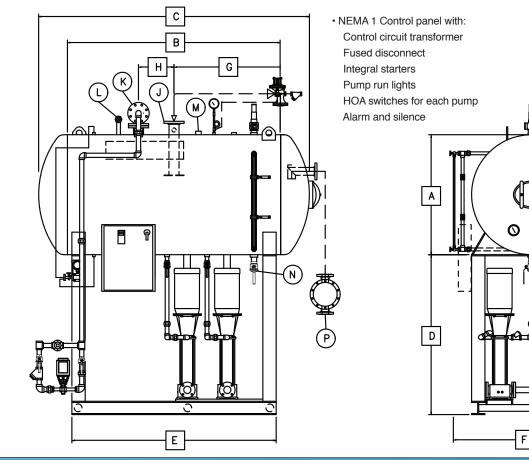
P5 Deaerators Include Factory Installed Pumps and Factory Installed Suction Piping. Suction Piping Includes Standard Shut-off Valve and Flexible Connector.

### P5 .005 cc/liter Pressurized Deaerators Horizontal

### The standard features include:

- ASME Code vessel
- 4' Stand
- Factory piped and mounted electric modulating make up/level control
- Factory piped and mounted 3-valve by-pass and strainer
- Steam pressure control valve & strainer

- Safety valves
- High efficiency boiler feed pumps
- Factory mounted pump suction piping with flexible connector & shut off valve
- High & low level switches



CAPACITIES & STANDARD DIMENSIONS TABLE													
MODEL No. CAPACITY (LBS/HR)	1P5 3,450	2P5 6,900	3P5 10,350	4P5 13,800	6P5 20,700	8P5 27,600	10P5 34,500	12P5 41,400	15P5 51,750	18P5 62,100	21P5 72,450	24P5 82,800	30P5 100,000
(A) DIAMETER	36	36	48	48	48	54	54	60	60	60	66	66	72
(B) SHELL (seam to seam)	48	48	48	48	72	94	94	94	120	144	144	196	196
(C) OVERALL LENGTH	65	65	70	70	94	119	119	124	148	172	172	224	224
(D) STAND HEIGHT	48	48	48	48	48	48	48	48	48	48	48	48	48
(E) STAND LENGTH	44	44	44	44	68	92	92	92	116	140	140	192	192
(F) OVERALL WIDTH*	48	48	60	60	60	66	66	72	72	72	78	78	78
(G) STEAM NOZZLE LOCATION	24	24	24	24	36	48	48	48	60	72	72	98	98
(H) MAKEUP NOZZLE LOCATION	11	11	11	11	11	16	16	18	18	18	19-1/2	19-1/2	19-1/2
(J) STEAM INLET	2	2	3	3	3	4	4	6	6	6	8	8	8
(K) WATER INLET**	3	3	3	3	3	4	4	4	4	4	6	6	6
(L) VENT OUTLET	1	1	1	1	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/2	1-1/2	1-1/2	1-1/2
(M) HIGH PRESS DRIP	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2
(N) DRAIN OUTLET	1-1/2	1-1/2	1-1/2	1-1/2	2	2	2	2	2	2	2	2	2
(P) OVERFLOW OUTLET	2	2	2	2	3	3	3	3	3	3	3	3	3
CAPACITY TO OVERFLOW	155	155	285	285	413	697	697	866	1,060	1,254	1,450	1,658	2,010
STORAGE MINUTES	21.0	11.1	13.9	10.3	10.0	12.6	10.1	10.4	10.3	10.1	10	10.1	10
SHIPPING WEIGHT (lbs)***	1,400	1,400	2,000	2,000	2,400	3,100	3,100	3,600	3,850	4,100	4,800	5,300	6,000

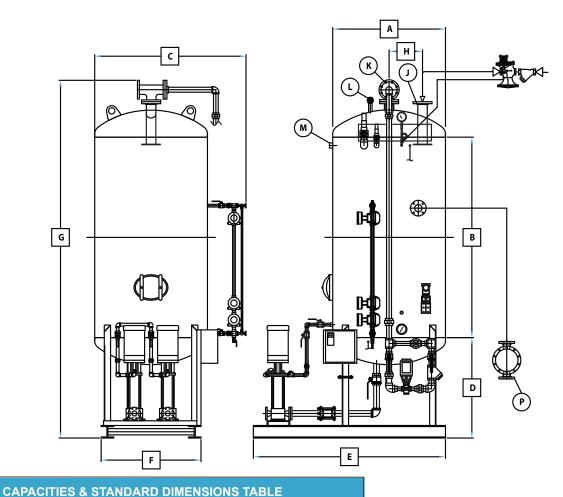
Notes: System Includes 48" stand \*Includes 12" for panel \*\*Inlet "K" includes makeup and returns \*\*\*Not including boiler feed pumps & panel

### P5.005 cc/liter Pressurized Deaerators Vertical

#### The standard features include:

- ASME Code vessel
- 4' Stand
- · Factory piped and mounted electric modulating make up/level control
- · Factory piped and mounted 3-valve by-pass and strainer
- Steam pressure control valve & strainer

- · Safety valves
- High efficiency boiler feed pumps
- · Factory mounted pump suction piping with flexible connector & shut off valve
- · High & low level switches



54

96

72

48

#### MODEL No. 1P5 2P5 3P5 4P5 6P5 8P5 10P5 CAPACITY (LBS/HR) 3,450 6,900 10,350 13,800 20,700 27,600 34,500 (A) DIAMETER 36 36 48 48 48 54 (B) SHELL (seam to seam) 48 48 48 48 72 94 (C) OVERALL LENGTH 54 54 72 66 66 66 (D) STAND HEIGHT 48 48 48 48 48 48 (E) STAND LENGTH 74 74 86 86 86 92 30 30 42 (F) OVERALL WIDTH\* 42 42 48 (G) OVERALL HEIGHT 124 124 124 124 148 173 (H) MAKEUP NOZZLE LOCATION 11 11 11 11 11 16

- 92 48 173 16 (J) STEAM INLET 2 2 3 3 3 4 4 (K) WATER INLET\* 3 3 3 3 3 4 4 (L) VENT OUTLET 1 1 1 1-1/4 1-1/4 1-1/4 1 (M) HIGH PRESS DRIP 1-1/2 1 - 1/21-1/2 1 - 1/21 - 1/21-1/2 1-1/2 (N) DRAIN OUTLET 1-1/2 1-1/2 1-1/2 1-1/2 2 2 2 (P) OVERFLOW OUTLET 2 2 2 2 3 3 3 CAPACITY TO OVERFLOW 155 155 285 285 413 697 697 STORAGE MINUTES 21.0 11.1 13.9 10.3 10.0 12.6 10.1 SHIPPING WEIGHT (lbs)\*\*\* 1,400 1,400 2,000 2,000 2,400 3,100 3,100
- · NEMA 1 Control panel with: Control circuit transformer Fused disconnect Integral starters Pump run lights HOA switches for each pump Alarm and silence

\* Includes 48" stand \*\* Inlet "K" includes makeup and returns \*\*\* Not including boiler feed pumps & panel

### **Additional Products**



Tray ST5 .005 cc/Liter Pressurized Tray-type Deaerators



Blowdown Separator Blowdown Heat Recovery Centrifugal Blowdown Separators Continuous Blowdown Heat Recovery System



Boiler Feedwater Systems Packaged Boiler Feedwater Systems



A3 Atmospheric Deaerator .03 Atmospheric Deaerating Feedwater Heaters

Have questions or need help specifying this equipment? Email: engineering@boilerfeedsystems.com

> Need help with an existing system or parts? Email: techsupport@boilerfeedsystems.com

Looking for a local representative? Email: sales@boilerfeedsystems.com Literature available for download at www.boilerfeedsystems.com

